

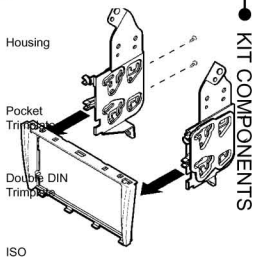
1 Locate the factory wiring harness in the dash. recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit).

See figure **A**

2 Re-connect the battery terminal and test the unit for proper operation.

3 Reassemble dash in the reverse order of the **Dash Disassembly** on **page 1**.

KIT COMPONENTS



VEHICLE APPLICATIONS

Lexus IS 300 2001-up



KIT FEATURES

- ¥ DIN head unit provision with pocket
- ¥ ISO head unit provision with pocket
- ¥ Stacked ISO head unit provision
- ¥ Double DIN head unit provision

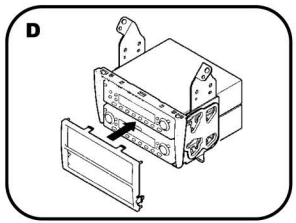
TOOLS REQUIRED

- ¥ Phillips screw driver
- ¥ Small Flat Blade screwdriver
- ¥ Cutting tool

¥Dash Disassembly 1
¥Kit Features
¥ DIN Head Unit Provision with Pocket Assembly..... 2
¥ ISO Head Unit Provision with Pocket Assembly..... 4
¥ Double DIN Head Unit Provision Assembly..... 6
¥ Stacked ISO head Unit Provision Assembly..... 8

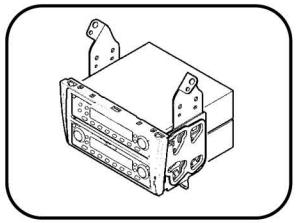
¥Final Assembly 10

Align and engage the (3) tabs on the bottom of the climate control module to the top of the housing assembly. Secure the brackets/spacers portion of the housing assembly to the climate control module with (4) Phillips screws previously removed. **4**



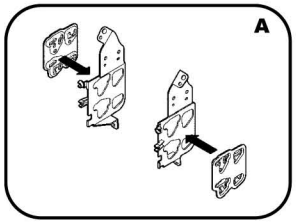
Snap the **Double DIN** Trimplate over the head unit. **5**

See figure **D**



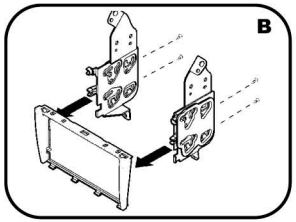
Assembled Kit

STACKED ISO HEAD UNIT PROVISION



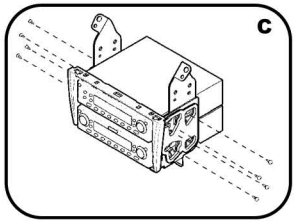
1 Insert the **Double DIN Spacer Brackets** into the **Mounting Brackets** as shown.

See figure **A**



2 Secure the brackets/spacers to the housing with **(2) #8 x 3/8" Phillips Truss Head Screws** and **(2) #8 x 3/8" Phillips Pan Head Screws** provided.

See figure **B**



3 Align the holes in the brackets/ spacers with the holes on each aftermarket ISO head unit and mount with the screws supplied with the head units.

See figure **C**

DASH DISASSEMBLY

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

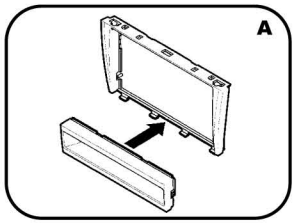
2 Using a small flat blade screw-driver, unsnap and remove the top center cluster finish panel.

3 Remove (2) phillips screws exposed; unsnap and remove the vent assembly.

4 Using a small flat blade screw-driver, unsnap and remove lower center finish panel.

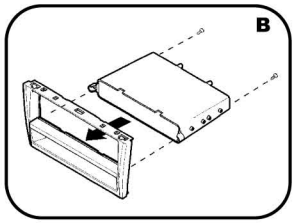
5 Remove (4) 10mm bolts from climate control/radio assembly and remove entire assembly from the sub-dash. Disconnect the wiring.

6 Remove (4) phillips screws securing the climate control module to the factory brackets and remove the module.



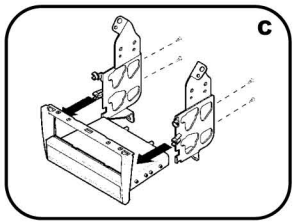
1 Position the **Pocket Trimplate** into the bottom of the **Housing** opening.

See figure **A**



2 Attach **Pocket** to the back of the **Pocket Trimplate** using **(2) #8 x 3/8" Phillips Truss Head Screws** provided.

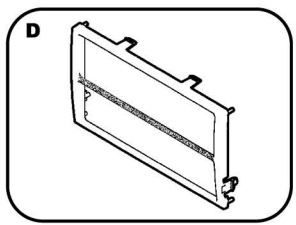
See figure **B**



3 Secure the **Mounting Brackets** to the housing/pocket assembly with **(2) #8 x 3/8" Phillips Truss Head Screws** and **(2) #8 x 3/8" Phillips Pan Head Screws** provided.

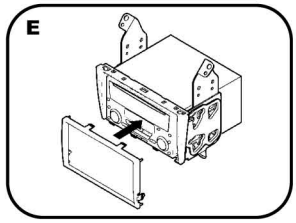
See figure **C**

4 Align and engage the (3) tabs on the bottom of the climate control module to the top of the housing assembly. Secure the brackets/spacers portion of the housing assembly to the climate control module with (4) phillips screws previously removed.



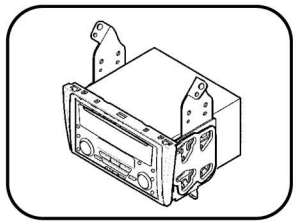
5 Cut and remove the center rib (SHADED) from the **Double DIN trimplate**.

See figure **D**

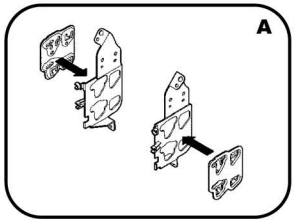


6 Snap the **Double DIN Trimplate** over the head unit.

See figure **E**

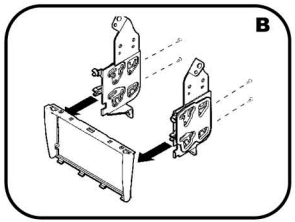


Assembled Kit



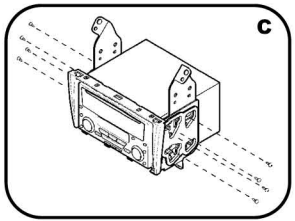
1 Insert the **Double DIN Spacer Brackets** into the **Mounting Brackets** as shown.

See figure **A**



2 Secure the brackets/spacers to the **Housing** with **(2) #8 x 3/8" Phillips Truss Head Screws** and **(2) #8 x 3/8" Phillips Pan Head Screws** provided.

See figure **B**

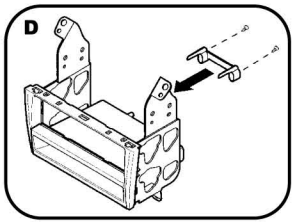


3 Align the holes in the brackets/spacers with the holes on the aftermarket Double DIN head unit and mount with the screws supplied with the head unit.

See figure **C**

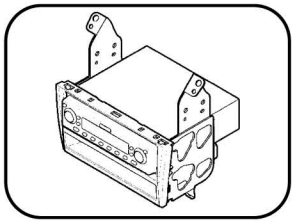
4 Mount the **Rear Support Bracket** to the back of the **Pocket** with **(2) #8 x 3/8" Phillips Truss Head Screws** provided.

See figure **D**



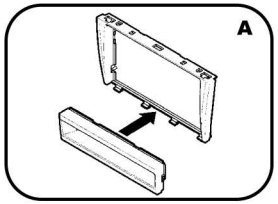
5 Align and engage the (3) tabs on the bottom of the climate control module to the top of the housing/pocket assembly. Secure the brackets portion of the housing/pocket assembly to the climate control module with (4) phillips screws previously removed.

6 Slide the DIN cage into the radio opening and secure by bending the metal locking tabs down.



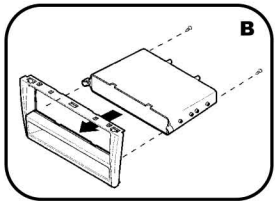
Assembled Kit

7 Slide the DIN unit into the cage until it is secure.



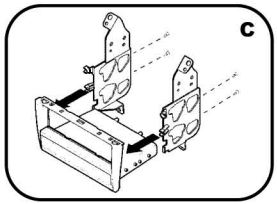
1 Position the **Pocket Trimplate** into the bottom of the **Housing** opening.

See figure **A**



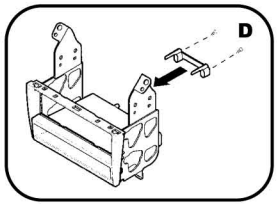
2 Attach **Pocket** to the back of the **Pocket Trimplate** using **(2) #8 x 3/8" Phillips Truss Head Screws** provided.

See figure **B**



3 Secure the **Mounting Brackets** to the housing pocket assembly with **(2) #8 x 3/8" Phillips Truss Head Screws** and **(2) #8 x 3/8" Phillips Pan Head Screws** provided.

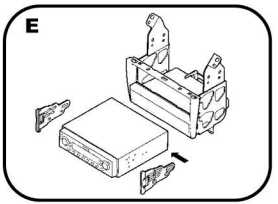
See figure **C**



4 Mount the **Rear Support Bracket** to the back of the **Pocket** with **(2) #8 x 3/8" Phillips Truss Head Screws** provided.

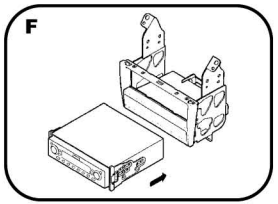
See figure **D**

5 Align and engage the (3) tabs on the bottom of the climate control module to the top of the housing/pocket assembly. Secure the brackets portion of the housing/ pocket assembly to the climate control module with (4) phillips screws previously removed.



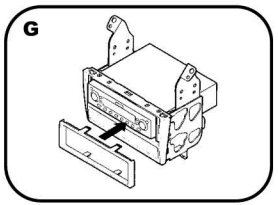
6 Align the holes of the **ISO Snap In Brackets** with the holes on the head unit and mount the brackets to the head unit with the screws supplied with the unit.

See figure **E**



7 Slide the head unit/bracket assembly into the radio opening until the side clips engage.

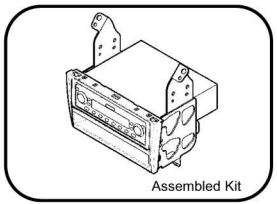
See figure **F**



8 Snap the **ISO Trimplate** over the head unit.

See figure **G**

NOTE: To remove the mounted head unit, unclip and remove the **ISO Trimplate**. Using a small flat-blade screwdriver, disengage the side clips securing the **ISO Snap In Brackets** to the housing/pocket assembly.


Assembled Kit

ISO HEAD UNIT PROVISION WITH POCKET